GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10263-3 C15E2C I 1.1132

Standard Specification for Steel Rod, Bars and Wire for Cold Heading and Cold Extrusion

Group - Ferrous Mild Steel Alloys

Sub Group - BS EN 10263-3 C15E2C I 1.1132 Steel Rod, Bars and Wire for Cold Heading and Cold Extrusion

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Rod, Bars and Wire

Chemical Composition		
Carbon	C %	0.130 - 0.170
Silicon	Si %	0.300 max.
Manganese	Mn %	0.300 - 0.600
Phosphorus	P %	0.025 max.
Sulphur	S %	0.025 max.
Copper	Cu %	0.250 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw

Mechanical Properties	
Tensile Strength in Mpa	570 max.
Proof Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	56 min.
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
2391-2 1.0211	DIN	Germany	Steel and Tubing
2391-2 St 30 Si	DIN	Germany	Steel and Tubing
2391-2 1.0212	DIN	Germany	Steel and Tubing
2391-2 St 30 Al	DIN	Germany	Steel and Tubing
1654-3 1.1132	DIN	Germany	Steel
10263-2 1.0263	EN	European Union	Rod, Bars, and Wire
10263-2 C15C	EN	European Union	Rod, Bars, and Wire

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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